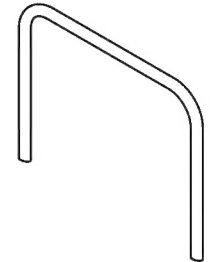
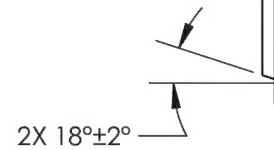
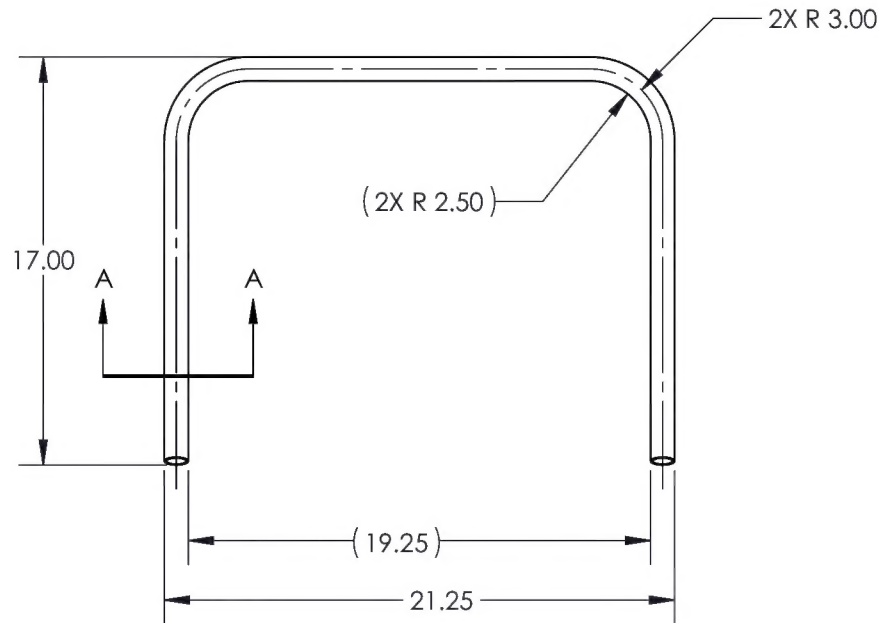


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D INSIDE RADIUS WAS 2X R5.13 IS 2X R3.00. ADDED DIM 21.25 AND CH'D DIM WAS 18.50 IS (19.25).	6/18/2014	RJC	JAG
2	15-0357	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIMS WAS (2X R3.50) IS 2X R3.00, WAS 2X R3.00 IS (2X R2.50), WAS (Ø1.00) IS Ø1.00, WAS (Ø.81) IS Ø.81, WAS 2X 18° IS 2X 18°±2°. DELETED DIM 16.00. ADDED DIM 17.00.	11/13/2015	DPD	JAG



SECTION A-A
SCALE 1 : 2

USED ON
20NR-DHC
8NR-DHC

DART AEROSPACE	
TITLE GUARD	
DWG NO. 20NR-119-9-DHC	REV 2
MAT'L 1018/1026 CDS	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ±1°	FINISH SEE WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 10/8/2013 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-119-9-DHC	1	GUARD	1018/1026 CDS	